Flowchart for Stationary Clamp

1. Power ON
2. Open?
   - NO: Beep!
   - YES: Wait signal from moveable clamp to reach desired length
3. Length?
   - NO: Beep!
   - YES: Close
4. Wait for cutter signal to say it is finished
5. Done?
   - NO: Process Repeated
   - YES: Wait for moving clamp to return "0"
6. "0"?
   - NO: Process Repeated
   - YES: End

NOTE:
"0": Home Position
"1": Desired Position