

(P10.5)

(a) Perform bubble P calculations 1-CO<sub>2</sub>, 2- ethylene. For  $k_{ij} = 0$ 

Output from PRMIX.exe

bp

```

COMPONENT IS CARBON DIOXIDE          ID NO. IS 909
COMPONENT IS ETHYLENE                 ID NO. IS 201
T(K)= 222.00 P(MPa)= .8725           ZL= .2138E-01 ZV= .8674
ID      LIQUID X  VAPOR Y    Yi/Xi
909     .5000    .4057     .8114
201     .5000    .5943     1.189

```

repeating across the composition range:

x1	y1	P(MPa)
0.0	0.0	1.02
0.1	0.0795	0.995
0.5	0.406	0.873
0.9	0.834	0.7012
1.	1.	0.642

End points were determined using bubble point pressure calculation using PRMIX for a single component. No azeotrope exists.

**Answer is 0.87MPa**

(b) Output from prmix.exe:

K<sub>ij</sub> MATRIX MODIFIED

```

          909    201
201    .1100

```

bp

```

COMPONENT IS CARBON DIOXIDE          ID NO. IS 909
COMPONENT IS ETHYLENE                 ID NO. IS 201
T(K)= 222.00 P(MPa)= 1.126           ZL= .2867E-01 ZV= .8358
ID      LIQUID X  VAPOR Y    Yi/Xi
909     .5000    .4237     .8475
201     .5000    .5763     1.153

```

For  $k_{ij} = 0.11$ 

x1	y1	P(MPa)
0.0	0.0	1.02
0.1	0.139	1.09
0.5	0.424	1.126
0.9	0.691	0.882
1.	1.	0.642

at small x<sub>1</sub>, x<sub>1</sub><y<sub>1</sub>. At large x<sub>1</sub>, x<sub>1</sub>>y<sub>1</sub>. Also, P maximum in mixture. Therefore, maximum P (minimum T) azeotrope will exist.

**Answer is 11.3 bar.**

Chapter 10 Practice Problem Solutions

(P10.6)

(a) .Pentane 7

Acetone 1051

THE DEFAULT  $K_{ij}$  MATRIX IS

```

          7      1051
1051      .0000
    
```

bp

```

COMPONENT IS  n-PENTANE          ID NO. IS      7
COMPONENT IS  ACETONE            ID NO. IS    1051
T(K)= 305.05  P(MPa)= .7785E-01  ZL= .3247E-02  ZV= .9697
  ID      LIQUID X  VAPOR Y    Yi/Xi
    7      .7280    .8345     1.146
  1051    .2720    .1655     .6083
    
```

Answer: 0.78 bar,  $y_1 = 0.83$

(b)  $x=0.134$  using option KI, perform bubble pressure calcs until converge on experimental pressure of 1 bar at 0.728.

ki

```

Kij = 0.11
REQUIRED NUMBER OF ITERATIONS WAS:      7
COMPONENT IS  n-PENTANE          ID NO. IS      7
COMPONENT IS  ACETONE            ID NO. IS    1051
T(K)= 305.05  P(MPa)= .9927E-01  ZL= .4199E-02  ZV= .9634
  ID      LIQUID X  VAPOR Y    Yi/Xi
    7      .7280    .7167     .9845
  1051    .2720    .2833     1.041
    
```

```

Kij = 0.117
REQUIRED NUMBER OF ITERATIONS WAS:      5
COMPONENT IS  n-PENTANE          ID NO. IS      7
COMPONENT IS  ACETONE            ID NO. IS    1051
T(K)= 305.05  P(MPa)= .1011      ZL= .4282E-02  ZV= .9629
  ID      LIQUID X  VAPOR Y    Yi/Xi
    7      .7280    .7078     .9723
  1051    .2720    .2922     1.074
    
```

Intermediate Answer:  $k_{ij} = 0.117$  to fit bubble pressure, azeotrope composition not matched exactly.

bp

```

COMPONENT IS  n-PENTANE          ID NO. IS      7
COMPONENT IS  ACETONE            ID NO. IS    1051
T(K)= 312.75  P(MPa)= .1120      ZL= .3881E-02  ZV= .9626
  ID      LIQUID X  VAPOR Y    Yi/Xi
    7      .1340    .5453     4.070
  1051    .8660    .4547     .5250
    
```

Answer:  $k_{ij} = 0.117$ , BP = 1.12 bar

To accompany *Introductory Chemical Engineering Thermodynamics*

©J.R. Elliott, C.T. Lira, 2001, all rights reserved. (07/06/01)

## Chapter 10 Practice Problem Solutions

(P10.7)

a) using shortcut K-ratio equation at 298K, predict the vapor pressure of components.

#	COMPOUND	Psat ( MPa)
1	CO2	6.44
2	METHANE	32.6
3	PROPANE	0.956
4	ETHANE	4.21

**Note:** methane is supercritical so the vapor pressure is extrapolated.

$$y_i P = x_i P_i^{\text{sat}}, \quad x_i = y_i P / P_i^{\text{sat}} \rightarrow \text{guess } P \text{ until } \sum x_i = 1.$$

$$P_{\text{NEW}} = P_{\text{OLD}} / \sum x_i$$

P(MPa)	X1	X2	X3	X4	$\Sigma x_i$
3	0.14	0.028	0.628	0.143	0.939
3.19	0.149	0.029	0.667	0.152	0.997
<b>3.2</b>	0.15	0.0295	0.667	0.153	0.9995

(b) there isn't a DP routing, use dt routine, guess P until DT = 298

REQUIRED NUMBER OF ITERATIONS WAS: 6

COMPONENT IS CARBON DIOXIDE ID NO. IS 909  
 COMPONENT IS METHANE ID NO. IS 1  
 COMPONENT IS PROPANE ID NO. IS 3  
 COMPONENT IS ETHANE ID NO. IS 2

T(K)= 286.67 P(MPa)= 3.000 ZL= .9407E-01 ZV= .7509

ID	LIQUID X	VAPOR Y	Yi/Xi
909	.2207	.3000	1.360
1	.0715	.3000	4.198
3	.5197	.2000	.3848
2	.1882	.2000	1.063

REQUIRED NUMBER OF ITERATIONS WAS: 6

T(K)= 295.61 P(MPa)= 4.000 ZL= .1286 ZV= .6876

ID	LIQUID X	VAPOR Y	Yi/Xi
909	.2410	.3000	1.245
1	.0958	.3000	3.132
3	.4637	.2000	.4313
2	.1995	.2000	1.003

REQUIRED NUMBER OF ITERATIONS WAS: 5

T(K)= 298.45 P(MPa)= 4.400 ZL= .1434 ZV= .6624

ID	LIQUID X	VAPOR Y	Yi/Xi
909	.2486	.3000	1.207
1	.1064	.3000	2.819
3	.4421	.2000	.4524
2	.2029	.2000	.9856

Chapter 10 Practice Problem Solutions

P = 4.4MPa, DT = 298.5 close enough.

P(MPa)	x1	x2	x3	x4
4.4	0.249	0.107	0.442	0.203

PR predicts much different P and composition. PR should be improved by using non-zero kij from binary data fits for even more accuracy.

$$(P10.8) Z = 1 + \frac{4cb\rho}{1-b\rho}, \quad \left[ \frac{db\rho}{b\rho} = \frac{d\rho}{\rho} \right]$$

$$\frac{(A - A^{ig})_{TV}}{RT} = 4 \int_0^{b\rho} \frac{c}{(1-b\rho)} d(b\rho) = -4c \ln(1-b\rho) \dots \text{Eqn. 7.27}$$

$$\ln(\hat{\phi}_i) = \frac{(\mu_i - \mu_i^{ig})}{RT} = \left[ \frac{\partial(A - A^{ig})_{TV} / RT}{\partial n_i} \right]_{T, V, n_{j \neq i}} - \ln Z \dots \text{Eqn. 10.16}$$

$$\ln(\hat{\phi}_i) = \left( \frac{\partial(-4nc * \ln(1-b\rho))}{\partial n_i} \right)_{T, V, n_{j \neq i}} - \ln Z$$

$$= -4 \ln(1-b\rho) \left( \frac{\partial(nc)}{\partial n_i} \right)_{T, V, n_{j \neq i}} + 4nc \frac{1}{1-b\rho} \left( \frac{\partial(b\rho)}{\partial n_i} \right)_{T, V, n_{j \neq i}} - \ln Z$$

$$\left( \frac{\partial(nc)}{\partial n_i} \right)_{T, V, n_{j \neq i}} = 2 \sum_i x_i c_{ij} - c \dots \text{Eqn. 10.29}$$

$$\left( \frac{\partial(nb)}{\partial n_i} \right)_{T, V, n_{j \neq i}} = b_i \dots \text{Eqn. 10.22}$$

second term in  $\ln \hat{\phi}_i$  becomes equal to  $4cn \frac{b_i}{1-b\rho} = \frac{b_i}{b} \left( \frac{4cb\rho}{1-b\rho} \right) = \frac{b_i}{b} (Z - 1)$

$$\Rightarrow \ln \hat{\phi}_j = 4 \left( c - 2 \sum_i x_i c_{ij} \right) \ln(1-b\rho) + \frac{b_j}{b} (Z - 1) - \ln Z$$